

Inline counter terminal, 1 counter input, 1 control input, 1 output, 24 V DC, 500 mA

R911170546
Edition 04

Data sheet R-IB IL CNT(/CN)-PAC

Counter and control input for 24 V and 5 V signals

11 / 2019



1 Description

The terminal is designed for use within an Inline station.

The counter terminal acquires and processes fast pulse sequences from sensors. It has a counter input (source), a control input (gate), and a switching output that can be freely parameterized. The switching output is set independently of the terminal. Fast response times can therefore be achieved, which are independent of both the bus and controller.

The terminal can be operated in four different operating modes: frequency measurement, event counting, time measurement, and pulse generation (pulse generator).

Features

- 1 counter input
- 1 control input
- 1 freely parameterizable switching output
- Four operating modes: event counting, time or state-controlled frequency measurement, time measurement (period or pulse length), and pulse generator
- Processing of 5 V or 24 V signals

- Input frequency of up to 100 kHz
- 16-bit counter value for time measurement
- 24-bit counter value for event counting and frequency measurement



This data sheet is only valid in association with the “Automation terminals of the Inline product range” application description (DOK-CTRL-ILSYSINS***-AW..-EN-P, MNR R911317021).



For additional information, please refer to the application description for the Inline counter terminal (DOK-CTRL-ILCNT*****-AW..-EN-P, MNR R911317943).



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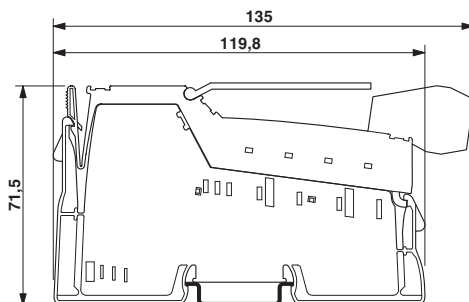
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3 Ordering data

Description	Type	MNR	Pcs./Pkt.
Inline counter terminal with four operating modes, complete with accessories (connectors and labeling fields) Operating modes: Event counting, Frequency measurement, Time measurement, Pulse generation Connexion of sensors with 24 V DC and 5 V DC supply Nominal current at the switching output: 0,5 A	R-IB IL CNT-PAC	R911170788	1
Inline counter terminal with four operating modes, complete with accessories (connectors and labeling fields); connectors are continuously numbered Operating modes: Event counting, Frequency measurement, Time measurement, Pulse generation Connexion of sensors with 24 V DC and 5 V DC supply Nominal current at the switching output: 0,5 A	R-IB IL CNT/CN-PAC	R911173923	1
Documentation	Type	MNR	Pcs./Pkt.
Application description Rexroth Inline counter terminal	DOK-CONTRL-ILCNT*****-AW..-EN-P	911317943	1
Application description Automation terminals of the Inline product range	DOK-CONTRL-ILSYSINS***-AW..-EN-P	R911317021	1

4 Technical data

Dimensions (nominal sizes in mm)



Width	24.4 mm
Height	135 mm
Depth	71.5 mm
General data	
Color	gray
Weight	130 g (with connectors)
Operating mode	Process data operation with 2 words
Ambient temperature (operation)	-25 °C ... 55 °C
Ambient temperature (storage/transport)	-25 °C ... 85 °C
Permissible humidity (operation)	10 % ... 95 % (non-condensing)
Permissible humidity (storage/transport)	10 % ... 95 % (non-condensing)
Air pressure (operation)	70 kPa ... 106 kPa (up to 3000 m above sea level)
Air pressure (storage/transport)	70 kPa ... 106 kPa (up to 3000 m above sea level)
Degree of protection	IP20
Protection class	III (IEC 61140, EN 61140, VDE 0140-1)

Connection data: Inline connector

Connection method	Spring-cage connection
Conductor cross section solid / stranded	0.2 mm ² ... 1.5 mm ² / 0.2 mm ² ... 1.5 mm ²
Conductor cross section [AWG]	24 ... 16
Stripping length	8 mm

Interface: Inline local bus

Number	2
Connection method	Inline data jumper
Transmission speed	500 kbps
Transmission physics	Copper

Communications power (U_L)

Supply voltage	7.5 V DC (via voltage jumper)
Current consumption	typ. 40 mA max. 50 mA
Power consumption	max. 0.375 W (at U _L)

Segment circuit supply (U_S)

Supply voltage	24 V DC (via voltage jumper)
Current consumption	min. 0 A (without connected peripherals) max. 1 A

Supply: Power supply for sensors

Supply voltage	24 V DC (generated from segment supply U _S)
Current carrying capacity	max. 500 mA
Behavior in case of short-circuit	Auto restart after eliminating the short-circuit

Power dissipation

Maximum power dissipation for nominal condition	1.2 W
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Counter input for 24 V signals

Number of inputs	1 (only one counter input can be used, either for 24 V or for 5 V signals)
Operating mode	Event counting, frequency/time measurement
Connection method	Spring-cage connection
Connection technology	2, 3-wire
Input frequency	max. 100 kHz
Input voltage	24 V DC (Nominal voltage)
Nominal input current	typ. 5 mA
Input voltage range "0" signal	0 V DC ... 5 V DC
Input voltage range "1" signal	15 V DC ... 30 V DC
Input resistance	approx. 5.7 kΩ

Counter input for 5 V signals

Number of inputs	1 (only one counter input can be used, either for 24 V or for 5 V signals)
Operating mode	Event counting, frequency/time measurement
Connection method	Spring-cage connection
Connection technology	2-wire (shielded), external 5 V supply
Input frequency	max. 100 kHz
Input voltage	5 V DC (Nominal voltage)
Nominal input current	typ. 5 mA
Input voltage range "0" signal	0 V ... 1.5 V
Input voltage range "1" signal	3.5 V ... 8 V
Input resistance	approx. 1.7 k Ω

Control input for 24 V signals

Number of inputs	1 (only one control input can be used, either for 24 V or for 5 V signals)
Operating mode	Event counting, frequency/time measurement
Connection method	Spring-cage connection
Connection technology	2, 3-wire
Input voltage	24 V DC (Nominal voltage)
Nominal input current	typ. 5 mA
Input voltage range "0" signal	0 V ... 5 V
Input voltage range "1" signal	15 V ... 30 V
Input resistance	approx. 5.7 k Ω

Control input for 5 V signals

Number of inputs	1 (only one control input can be used, either for 24 V or for 5 V signals)
Operating mode	Event counting, frequency/time measurement
Connection method	Spring-cage connection
Connection technology	2-wire (shielded), external 5 V supply
Input voltage	5 V DC (Nominal voltage)
Nominal input current	typ. 5 mA
Input voltage range "0" signal	0 V ... 1.5 V
Input voltage range "1" signal	3.5 V ... 8 V
Input resistance	approx. 1.7 k Ω

Switching output

Number of outputs	1
Connection method	Spring-cage connection
Connection technology	2-wire
Output voltage	24 V DC (Nominal voltage)
Output current	max. 0.5 A (Nominal current)
Voltage difference with nominal current	< 1 V
Nominal current I_N	max. 0.5 A
Nominal load, ohmic	max. 12 W (48 Ω)
Nominal load, inductive	max. 12 VA (1.2 H, 48 Ω)
Nominal load, lamp	max. 12 W
Signal delay when switching on an ohmic nominal load	< 50 μ s

Switching output

Signal delay when switching on an inductive nominal load	< 1 ms
Signal delay when switching on a lamp nominal load	< 25 μ s
Signal delay when switching off an ohmic nominal load	< 1 ms
Signal delay when switching off an inductive nominal load	< 30 ms
Signal delay when switching off a lamp nominal load	< 1 ms
Limitation of the voltage induced on circuit interruption	approx. -18 V
Behavior in the event of ohmic overload	Auto restart after eliminating the overload
Behavior with inductive overload	Output can be destroyed
Behavior in the event of lamp overload	Auto restart after eliminating the overload



The characteristics of a bulb can delay the auto restart significantly after eliminating the overload. The delay time can be reduced by briefly setting the output.

Reverse voltage resistance to short pulses	Reverse voltage proof
Resistance to permanently applied surge voltage	no
Overcurrent shut-down	min. 0.7 A
Short-circuit protection	Yes, short-circuit-proof (automatically switched on again)
Overload protection	yes

Programming data (INTERBUS, local bus)

ID code (hex)	BF
ID code (dec.)	191
Length code (hex)	02
Length code (dec.)	02
Process data channel	32 Bit
Input address area	4 Byte
Output address area	4 Byte
Parameter channel (PCP)	0 Byte
Register length (bus)	4 Byte



For the programming data/configuration data of other bus systems, please refer to the corresponding electronic device data sheet (e.g., GSD, EDS).

NOTE Misinterpretation of values when the data consistency is violated

Ensure data consistency of two words to prevent the possibility of the values being misinterpreted.

Configuration and parameter data in a PROFIBUS system

Required parameter data	1 Byte
Required configuration data	5 Byte

Error messages to the higher level control or computer system

Sensor supply short-circuit	
Sensor supply overload	



If the sensor supply is short-circuited, the red E LED (Error) lights up and an I/O error message is generated after a delay of typically 1.4 s.
In addition, the D LED (Diagnostics) flashes on the terminal at 2 Hz (medium).

Electrical isolation/isolation of the voltage areas**Test section****Test voltage**

7.5 V supply (bus logics)/24 V supply (I/O)

500 V AC, 50 Hz, 1 min.

7.5 V supply (bus logics) / functional earth ground

500 V AC, 50 Hz, 1 min.

24 V supply (I/O) / functional earth ground

500 V AC, 50 Hz, 1 min.



To achieve electrical isolation between the logic level and the I/O area, supply these areas from separate power supply units. Interconnection of the power supply units in the 24 V area is not permitted (see IL SYS INST UM E user manual).

Approvals

For the latest approvals, please visit www.boschrexroth.com/electrics.

5 Additional tables

Control and counter input	
Input characteristic curve	
Input voltage (V)	Typical input current (mA)
$-0.5 < U_{IN} < 0$	0
3	0.6
6	1.1
9	1.7
12	2.3
15	2.4
18	3.6
21	4.3
24	5.0
27	5.5
30	6.1

Switching output	
Output characteristic curve when switched on (typical)	
Output current (A)	Differential output voltage (V)
0	0
0.1	0.25
0.2	0.35
0.3	0.45
0.4	0.55
0.5	0.65

Sensor supply	
Output characteristic curve when switched on (typical)	
Output current (A)	Differential output voltage (V)
0	0
0.1	0.18
0.2	0.22
0.3	0.27
0.4	0.31
0.5	0.36

Limit values and limitations in the operating modes			
Operating mode	Affected option		Operating range
Frequency measurement	All		$f \leq 100 \text{ kHz}$
Event counting	All		$f \leq 100 \text{ kHz}$
Time measurement	Resolution 2 μs	Without relation condition	$250 \mu\text{s} \leq t \leq 126 \text{ ms}$
		With relation condition	$1 \text{ ms} \leq t \leq 126 \text{ ms}$
	Resolution 2 ms		$2 \text{ ms} \leq t \leq 131 \text{ s}$
	Resolution 10 ms		$10 \text{ ms} \leq t \leq 655 \text{ s}$
Pulse generator			$1 \text{ kHz} \leq f \leq 10 \text{ kHz}$

Notes on using the counter terminal

Minimum time measurement period	The minimum time measurement periods with a resolution of 2 μs , with and without relation condition, are defined by the firmware by means of the processing time.
Input signals at source and gate	The input signals at source and gate must be digital.
Switch	The counter terminal is primarily designed for the use of electronic switching elements, i.e., semiconductor switches.

Mechanical contacts can only be used to a limited extent. A filter is provided in the input circuit for this purpose. However, practical tests have shown that the bouncing of mechanical contacts can present problems even with this filter.

6 Internal circuit diagram

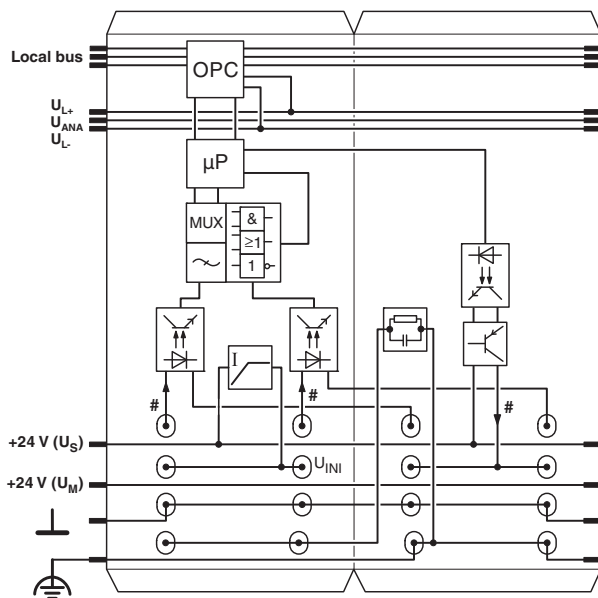


Fig. 1 *Internal wiring of the terminal points*

Key:

Local bus Local bus

 Protocol chip
(Bus logic including voltage conditioning)

μP Microprocessor



↑
Digital input

Digital output

 Transistor

 Coupling network

Module with multiplexer, filter, and logic

 Sensor supply with short-circuit protection



Other symbols used are explained in the application description for the Inline system, material number R911317021.

7 Terminal point assignment

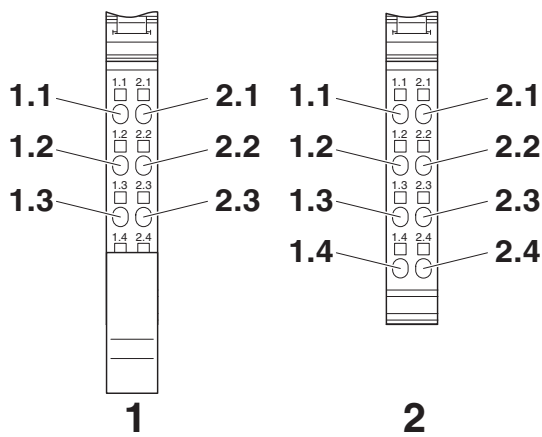


Fig. 2 R-IB IL CNT-PAC terminal point assignment

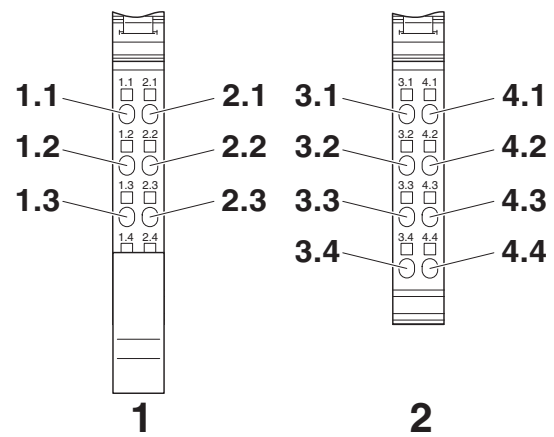


Fig. 3 R-IB IL CNT/CN-PAC terminal point assignment

Terminal point		Signal	Assignment
Connector 1			
1.1		S+	24 V counter input (source)
2.1		G+	24 V control input (gate)
1.2, 2.2		U_{INI}	24 V DC sensor voltage
1.3		S-	Reference ground for the counter input (source) and the sensor voltage
2.3		G-	Reference ground for the control input (gate) and the sensor voltage
1.4, 2.4		Shield	Shield (capacitively coupled to FE)
Connector 2			
R-IB IL CNT-PAC	R-IB IL CNT/CN-PAC		
1.1	3.1	S+*	5 V counter input (source)
2.1	4.1	G+*	Control input 5 V (gate)
1.2, 2.2	3.2, 4.2	OUT	Output; the terminal points are jumpered internally.
1.3, 2.3	3.3, 4.3	GND	Reference ground for the output; the terminal points are jumpered internally.
1.4, 2.4	3.4, 4.4	FE	Functional earth ground (connected directly to FE)



The short-circuit-protected sensor voltage U_{INI} is generated from the segment voltage U_S . The main voltage U_M is not used at the counter terminal points.

8 Connection example

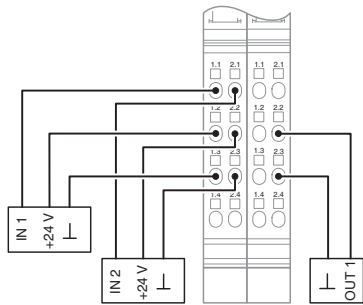


Fig. 4 Connection example



When connecting the sensors observe the assignment of the terminal points to the process data.

This information can be found in the application description for the Inline counter terminal (DOK-CTRL-ILCNT*****-AW..-EN-P, MNR R911317943).

9 Local diagnostic and status indicators

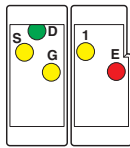


Fig. 5 Local diagnostic and status indicators

Designation	Color	Meaning
D	Green	Diagnostics (bus and logic voltage)
	On	Local bus active.
	Flashing	
	0.5 Hz: (slow)	Communications power not present, bus system is not active
	2 Hz: (medium)	Communications power present, bus active, I/O error.
	4 Hz: (fast)	Communications power present, bus connection to the flashing terminal has failed; terminals behind the flashing terminal are not part of the configuration frame
	Off	Communications power not present, bus system is not active
E	Red	Sensor supply short-circuit
	On	Connector 1 short-circuited between terminals 1.2 and 1.3 or between terminals 2.2 and 2.3
	Off	No error
S	Yellow	Status of the counter input (source)
	On	Input is active.
	Off	Input is inactive.
G	Yellow	Status of the control input (gate)
	On	Input is active.
	Off	Input is inactive.
1	Yellow	Output status
	On	Output is set.
	Off	Output is not set.

Function identification

Orange

10 Function description



An overview of the function of the terminal is provided here. For a more detailed description, please refer to the application description for the Inline counter terminal (DOK-CONTRL-ILCNT*****-AW..-EN-P, MNR R911317943).



For additional information on the terminal, such as a description of the process data and commands, as well as examples, please refer to the application description for the Inline counter terminal (DOK-CONTRL-ILCNT*****-AW..-EN-P, MNR R911317943).

- **Event counting:**
The counting conditions and the output switching behavior can be selected.
- **Frequency measurement:**
Time-driven or state-driven frequency measurements with gate times (time in which measurement is performed) from 10 ms to 10 s are possible.
- **Time measurement:**
Relation conditions can be evaluated during time measurement. The result of the evaluation can be output via the process data or the digital output. This allows a controlled response when values exceed or fall below the limit values.
- **Pulse generator:**
The pulse generator generates square-wave signals with frequencies of 1 kHz to 10 kHz in 500 Hz increments.
- The event counting and frequency measurement modes yield a 24-bit measured value.
- The time measurement mode yields a 16-bit measured value.
- A combination of source and gate signal can be selected as a counter signal.
- During operation, a start value or final value can be changed without the counter having to be stopped.
- An RC filter can be connected to source and gate. This allows the use of mechanical switches.
- It is not necessary to send a counter start command to start the counting process. Counting starts immediately after the command for selecting the operating mode is transmitted.

DOK-CONTRL-
ILCNT*****-KB04-EN-P

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